

31 OPEN *IPS*



1949
2009



60 YEARS

LUHRS CORPORATION

28 Open • 31 Open IPS • 35 Convertible
37 Canyon Series IPS • 41 Open • 41 Convertible



The Future is Now.

The 31 Open IPS is a great sportfishing boat, engineered to offer the best performance and accommodations for its size. The 31 Open IPS sports a long list of standard features that most manufacturers offer only as pricey options, so you can start fishing and cruising in comfort right away. Intelligently designed, the 31 features a wide beam for stability and a Carolina flare for a dry ride – add the standard Volvo IPS propulsion system, and you truly have a thoroughbred fishing machine. You'll also be covered by our industry-leading Luhrs Armor Protection Coverage.* Bring the family for a cruise or your crew for hardcore fishing - either way, the Luhrs 31 Open IPS is the boat for you.

Raymarine

We proudly offer optional Raymarine electronics on our Luhrs sportfishing boats.



The Volvo IPS system represents a breakthrough in fishboat propulsion. This advanced system gives the Luhrs 31 a higher top speed, better fuel economy, less vibration, less noise and less exhaust fumes than her traditionally-powered competitors. You can get an edge on the fish with the available Volvo IPS "sportfish mode". And after an exciting day's fishing, Volvo's IPS joystick control will allow you to dock with ease. Your crew will be impressed!



*See back page for details.



Top: The 31 Open features a salon that is perfect for relaxing after the bite. The dinette table doubles as the optional berth filler cushion base and each settee back folds up to create a single sea berth (pictured at far top right).

Above Left: The head/shower is roomy, well-laid out and provides plenty of storage. Corian® countertops are standard.

Above Middle: The galley comes complete with Corian® countertops, one burner electric stove, microwave oven, top loading refrigerator and a stainless steel sink.

Right: The 31 Open is shown with the optional towerless hardtop – a good option for those who fish inshore or simply love to cruise.

Below Right: Rod storage is cleverly hidden in the salon sole, making for an uncluttered layout.



MECHANICAL SYSTEMS

Automatic Bilge Pumps (3)
Automatic High Water Alarm and High Capacity Pump
Electronic Shift and Throttle
Fire Extinguishing System – Engine Room
Fresh Water Cooling on Engines
Fuel/Water Separators
Power Steering
Propellers
■ **Shore Water Connection**
Trim Tabs
Welded Aluminum Fuel Tank

ELECTRICAL SYSTEMS

■ **Air Conditioning w/Reverse Cycle Heat**
Battery Charger
■ **Batteries**
Cable TV and Telephone Jacks
Custom Color-Coded Wiring Harness
Custom Electrical Panel with Breakers
■ **Generator – Diesel**
w/Sound Shield – 6.0 kw Kohler
Internal Bonding System
Isolation Transformer (3.6 kw)
Shore Power Connection
Shore Power Cord – 50 ft.
Transom Mounted Anodes

COCKPIT/FISHING FEATURES

Fishbox – Coaming 40 Gallon w/Overboard Drain
Fishboxes – (2) In-Floor Cockpit w/Diaphragm Pump Out
4 Flush-Mount Rod Holders – Dealer-Installed
Lazarette with Pump Access
Prep Center with Sink and Cutting Board
Rocket Launchers (2)
Self-Bailing Cockpit
Starboard Insulated Live Well
Tackle Drawers
Walk-Thru Transom Door
w/Polished Stainless Steel Hardware
Washdown – Fresh Water
Washdown – Raw Water

BRIDGE DECK

Compass
Courtesy Lights
Custom Helm
Easy Engine Access
■ **Enclosure – 4 Sided**
Full Instrumentation, Engine Controls and Aluminum Wheel
Hardtop w/Tower
Large Flush Mount Area
For Electronics Installation
Large Plexiglass-Covered Chart Deck
Navigation Lights
Raymarine® 218 VHF Radio w/8' Fiberglass Antenna & Chrome Antenna Ratchet
Volvo IPS Joystick System
Windshield
Windshield Wipers/Washers

DECK/HULL

Aft Coaming Hawse Pipes
Anchor Well with Rope Locker
Bottom Paint
Flush-Mounted Screened Hatch
Fore, Aft and Spring Cleats
Integral Bow Pulpit with Anchor Roller and Tensioner
Molded Non-Skid Foredeck
Welded One Piece Aluminum
Bow Rail with Recessed Feet

MAIN CABIN

Berth Filler Cushion
Cherry Finish
Designer Cushions and Fabrics
Everwear Teak and Holly Floor
Hanging Locker
Recessed Lighting
Rod Storage for 12 Rods
Storage Areas
Entertainment Package:
15" Flat Screen TV and DVD/Stereo/CD
Upper & Lower Berths

HEAD

Cabinet with Mirror
Corian® Countertop
Diaphragm Waste Pump
w/Overboard and Deck Discharge
Quiet Flush® Head with 25 Gallon Holding Tank
Hot & Cold Vanity Faucet
One-Piece Molded Head and Shower
Recessed Lighting
Holding Tank Monitor

GALLEY

AC/DC Refrigerator/Freezer
1 Burner AC Stove
Corian® Countertop
Coffeemaker (Not Available on 220V Boats)
Galley Drawers
Hot & Cold Pressurized Fresh Water
Over Counter Storage
Recessed Lighting
Stainless Steel Designer Sink
Storage Under Galley Cabinets
Microwave
Water Tank Monitor

MARINE PAC

Anchor, 150-ft. Rode, Chain and Shackle
■ **Chapman's Piloting and Seamanship**
Dock Lines (4)
Fenders (4)
■ **Fire Extinguishers (2)**
■ **Flare Kit**
■ **Lifejackets (6)**
■ **Safety Gear Bag**
■ **Throwable Cushion**
■ **Whistle**

LUHRS ARMOR PROTECTION COVERAGE

One Year Limited Warranty
Five Year Prorated Blister Warranty
Five Year Hull and Deck Warranty

CONSTRUCTION FEATURES

Environmentally-Compliant Gel Coats and Resins
Advanced Marine-Grade Gel Coats
Vinylester Skin-Coated Hulls
Premium Performance
Marine Laminating Resins
Cored Hull Sides

OPTIONAL EQUIPMENT

Cockpit Bolsters
Cockpit Carpet
Cockpit Radio & Speakers
Colored Hull
Delete Tower
Electronics Packages – Raymarine®
EZ2CY Enclosure Upgrade
Full Factory Commissioning
Gold Colored Rocket Launchers
Gold Colored Rocket Launchers w/Hardtop Rocket Launchers
Hardtop Rocket Launchers (4)
Interior Decor Option –
International Fontana Neutral
Oil X-Change-R® Oil Changing System
Outriggers – Lee® or Rupp®
Outriggers – Lee® Telescoping (Delete Tower Version Only)
Spotlight
Spreader Lights
Swim Platform w/Ladder
Volvo IPS "Sportfish Mode"
Windlass

SPECIFICATIONS

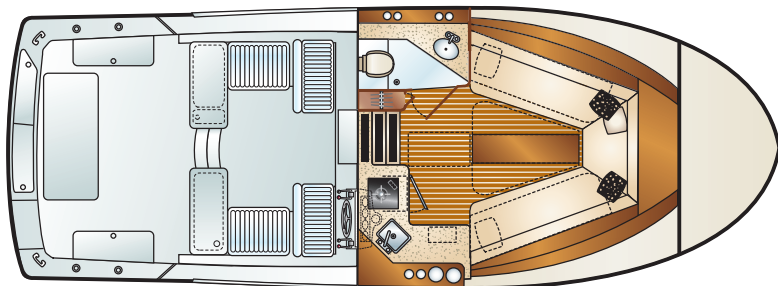
Overall Length (Excluding Platform)	34' 4"	10.47 m
Hull Length (Excluding Pulpit & Platform)	31' 5"	9.58 m
Beam	11' 10"	3.61 m
Draft	2' 6"	0.76 m
Deadrise		19°
Headroom	6' 3"	1.90 m
Displacement (Dry)	13,500 lb	6,129 kg
Fuel Capacity	300 gal	1,136 L
Water Capacity	50 gal	189 L
Cockpit Area	58 ft²	5.93 m²
Clearance Ht in Water (Open)	16' 2"	4.93 m
Clearance Ht in Water (Hardtop)	9' 7"	2.92 m
Sleeping Capacity		4

AVAILABLE POWER - DIESEL

T-Volvo IPS 350	260 hp	194 kw
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All specifications are approximate and are subject to change without notice. Generator may not power all systems concurrently. Some items pictured are optional equipment. Items in **BOLD** are noteworthy standard equipment items not usually found on our competitors' boats.

- – US/Canada Only
- – Standard equipment in the US/Canada. Available as optional equipment outside the US/Canada.



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AN EMPLOYEE OWNERSHIP COMPANY

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